TEST REPORT

DATE: 06-02-2023 Page 1 of 1 TEST NUMBER: 0297615

CLIENT Egetaepper a/s

TEST METHOD CONDUCTED

ASTM E662 Smoke Density (Flaming) Standard Test Method for Specific Optical Density of Smoke Generated by Solid Materials



2 7 5 7 6 77	DESCRIPTION OF TEST SAMPLE	
IDENTIFICATION	Graphic Wool 1500 LWT	
CONSTRUCTION	Cut Pile	
BACKING	Attached Cushion	

GENERAL PRINCIPLE

This procedure is designed to measure the specific optical density of smoke generated by the test specimen within a closed chamber. Each specimen is exposed to an electrically heated radiant-energy source positioned to provide a constant irradiance level of 2.5 watts/square cm on the specimen surface. Measurements are recorded through a photometric system employing a vertical beam of light and a photo detector positioned to detect the attenuation of light transmittance caused by smoke accumulation within the chamber. The light transmittance measurements are used to calculate specific optical density, a quantitative value which can be factored to estimate the smoke potential of materials. Two burning conditions can be simulated by the test apparatus. The radiant heating in the absence of ignition is referred to as the Non-Flaming Mode. A flaming combustion in the presence of supporting radiation constitutes the Flaming Mode.

	CON	IDITIONS	
PREDRYING OF TEST SAMPLE CONDITIONING OF TEST SAMPLE TESTING CONDITION	24 Hours at 140° F 24 Hours at 70° F As Received	and 50% Relative Humidity	
FURNACE VOLTAGE CHAMBER TEMPERATURE TEST MODE	118 V 95° F Flamina	IRRADIANCE CHAMBER PRESSURE	2.5 watts/sq cm 3" H ₂ O

AVERAGE MAXIMUM DENSITY CORRECTED (Dmc) FLAMING AVERAGE SPECIFIC OPTICAL DENSITY AT 4.0 MINUTES			
Maximum Density (Dm)	269.0	416.0	404.0
Time to Dm (minutes)	11.5	4.0	4.5
Clear Beam (Dc)	4.0	3.0	3.0
Corr. Max Density (Dmc)	265.0	413.0	401.0
Density at 1.5 minutes	36.0	26.0	24.0
Density at 4.0 minutes	75.0	411.0	409.0
Time to 90% Dm (minutes)	9.0	3.5	4.0
Specimen Weight (grams)	12.5	12.8	12.8

APPROVED BY:

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714 Glenwood Place

Dalton, GA 30721

Day asbury

706-226-3283

Fax: 706-226-6787

protest@optilink.us



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CONDITIONS PREDRYING OF TEST SAMPLE 24 Hours at 140° F CONDITIONING OF TEST SAMPLE 24 Hours at 70° F and 50% Relative Humidity As Received **TESTING CONDITION** IRRADIANCE **FURNACE VOLTAGE** 118 V 2.5 watts/sq cm CHAMBER TEMPERATURE 95° F CHAMBER PRESSURE 3" H₂O Non-Flamina TEST MODE

AVERAGE MAXIMUM DENSITY CORRECTED (Dmc) NON-FLAMING			330
AVERAGE SPECIFIC OPTICAL DENSITY AT 4.0 MINUTES			
	Specimen 1	Specimen 2	Specimen 3
Maximum Density (Dm)	336.0	324.0	345.0
Time to Dm (minutes)	14.0	13.5	14.5
Clear Beam (Dc)	5.0	6.0	4.0
Corr. Max Density (Dmc)	331.0	318.0	341.0
Density at 1.5 minutes	25.0	34.0	27.0
Density at 4.0 minutes	69.0	79.0	82.0
Time to 90% Dm (minutes)	11.0	10.5	11.0
Specimen Weight (grams)	12.6	12.7	12.8

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